

Date: Friday, 01/08/2008 10:42:34 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: LUG
<b>Job Number</b>	: 40894		
<b>Estimate Number</b>	: 11886		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D22531
<b>This Issue</b>	: 01/08/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D2253 REV C
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 37758	<b>Drawing Revision</b>	: C
	<b>Type</b> : SMALL /MED FAB	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 08/08/2008
<b>Checked &amp; Approved By</b>	: <u>JP 08.8.05</u>	<b>Qty:</b>	10 Um: Each
<b>Comment</b>	: Est. C 99.10.29 Updated for laser cutting EC Est Rev:D Now on Waterjet 06-06-16 JLM		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	M304S11GA	304/316 0.125 Sheet
-----	-----------	---------------------



**Comment:** Qty.: 0.1302 sf(s)/Unit Total: 1.3020 sf(s)

304/316 .125 Sheet

Batch: 108156 B 8-8-12

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------

**Comment:** FLOW WATER JET

1-Cut as per Dwg D2253

Dwg Rev: CProg Rev: CB 8-8-12

(10)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--

B 8-8-12**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: PAT DuralAS 08/08/12

(X10)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



(10)

**Comment:** FINAL INSPECTION/W/O RELEASE2008/08/14MF 08-08-13

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

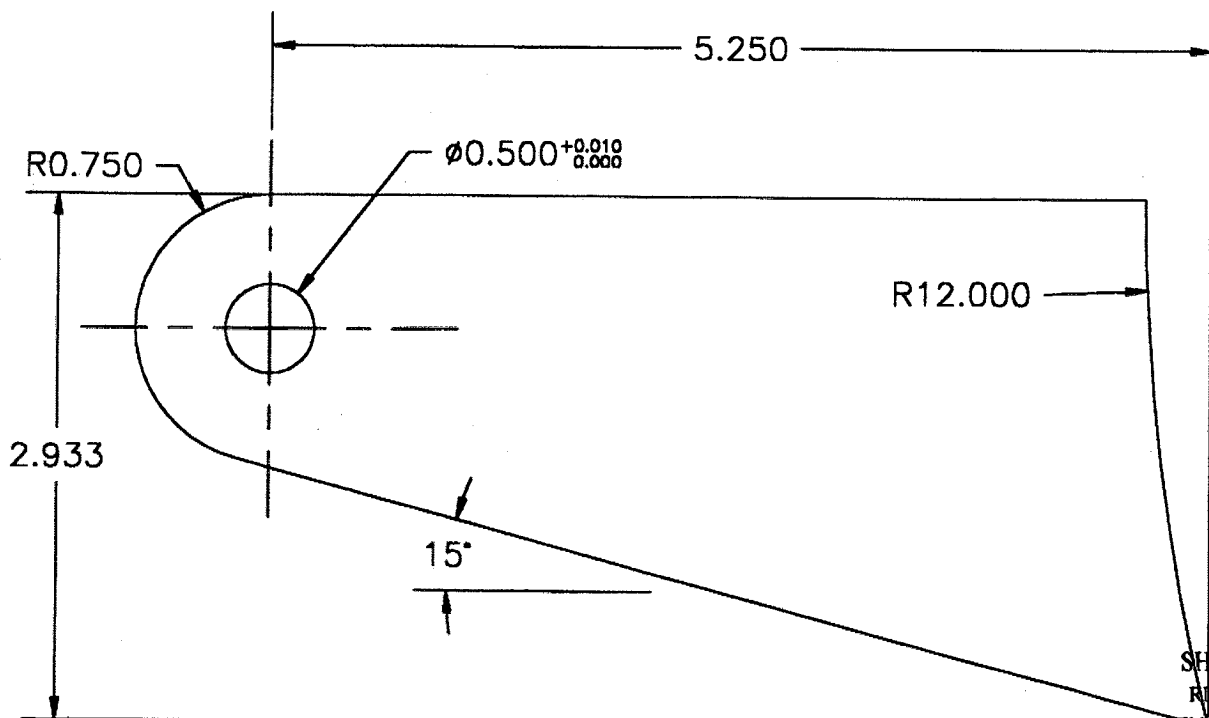
**DART**



PREPARED	DART AERO ACCESSORIES INC		
C. Meeker	VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED	D2253		REV. C
<i>BW</i>			SHEET 1 OF 1
DATE	TITLE		SCALE
Jun. 14, 1994	LUG ASSEMBLY		1:1
C	95.12.22	REMOVED BUSHING	

**RELEASED**  
49.10.12 KE

D2253-1 M/F 1/8 THICK  
304/316 SS



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

